

Work Order ID 59529

June 7, 2010 10:02:19 AM



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Item ID: D407-549-017

Accept



Setup Start



Revision ID:

Stop



Item Name: Console Assembly

Start Date: 6/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 6/09/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: 

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPPD407-549-017 CHG002

8/10/12

for BG 10/06/23

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10-6-23 (2x) S

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/10/12

(42)

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Start Date: 6/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 6/09/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 		0.00							
Packaging									
Packaging	Memo identify and pack for shipping as per PPP D407-549-017 Location: <u>30</u> PPP Rev: <u>A</u>	0.00							
140 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

10-6-2351 (2x)

10/06/24 JA

CL 10/06/24

Picklist Print

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Work Order ID: 59529

Parent Item: D407-549-017

Parent Item Name: Console Assembly


Comments: IPP Rev:A New Issue 06-01-03 JLM

Start Date: 6/07/10



Required Date: 6/09/10

Start Qty: 2.00


Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2163  S AZ Console Trim Angle		Manufactured	No			110	Each	64.0000	1	2		10-6-23	SP

Location	Loc Qty	Loc Code
ST007	64	
35583	13	
37740	51	

D407-547-047  S +2 Console High Slope		Manufactured	No			110	Each	0.0000	1	2		BS9520 10-6-23	SP
D206-547-11  S +7 Angle, Console		Manufactured	No			110	Each	15.0000	2	4		10-6-23	SP

Location	Loc Qty	Loc Code
ST181	15	
52600	15	

MS20470AD4-5  S +7 Rivet, Universal Head		Purchased	No			110	Each	1,921.000	28	56		10-6-23	SP (20)
---	--	-----------	----	--	--	-----	------	-----------	----	----	--	---------	---------

Location	Loc Qty	Loc Code
ST309	1500	
114761	1500	
ST319	421	
111916	121	
114718	300	

56

Picklist Print

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Work Order ID: 59529



Parent Item: D407-549-017



Parent Item Name: Console Assembly

Start Date: 6/07/10

Required Date: 6/09/10

Comments: IPP Rev:A New Issue 06-01-03 JLM

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10L Washer	NAS1149D0332J	Purchased	No			110	Each	3,795.000	28	28			ATB

Location

Loc Qty

Loc Code

ST348

3795

110985

3795

MS27039-1-08

Purchased

No

110

Each

1,481.000

28

Screw

Location

Loc Qty

Loc Code

ST291

1481

110552

44

110835

1237

114718

200

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Shop Packet Print

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W/O: 59529

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/06/23	# 100	Perm. Change wrong qty's for A17603D10L / NADN49D03323 should be 16 per kit. update w/o + Bom.	M	10.06.24			S 10/06/23
	# 100	wrong qty's for MS27039-1-02 should be 16 per kit. update w/o's + Bom. ADD copy of new Bom for ref.					S 12/16/23

Part No: D407-549-017 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR: 5		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

25.2 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-549-011	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D206-549-013	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-015	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-017	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m

25.3 PARTS LIST

For convenience, only the last three digits of the Part No. are listed on the top row of each table. The quantity of each component which is included in the D206-549-011 Avionics Console installation, for example, is as defined in the column labeled -011.

-011	-013	-015	-017	Part Number	Description
X				D206-549-011	LOW SLOPE CONSOLE INSTALLATION, 206
	X			D206-549-013	HIGH SLOPE CONSOLE INSTALLATION, 206
		X		D407-549-015	LOW SLOPE CONSOLE INSTALLATION, 407
			X	D407-549-017	HIGH SLOPE CONSOLE INSTALLATION, 407
REF	REF	REF	REF	D1038-58	FASTENER RAIL
REF	REF	REF	REF	D1038-58B	FASTENER RAIL, BLACK
1	1	1	1	D2163	CAP ANGLE
1				D206-547-041	206 LOW SLOPE CONSOLE ASSEMBLY
	1			D206-547-043	206 HIGH SLOPE CONSOLE ASSEMBLY
		1		D407-547-045	407 LOW SLOPE CONSOLE ASSEMBLY
			1	D407-547-047	407 HIGH SLOPE CONSOLE ASSEMBLY
2	2	2	2	D206-547-11	ANGLE
28	28	28	28	MS20470AD4-5	RIVET
14	14	16	16	AN960JD10L	WASHER
14	14	16	16	MS27039-1-08	SCREW

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25-00-00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries